



| Parts List | | | | | | |
|------------|-------|----------|-----------------------------|-----|-----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 258 | 8274A 6 | FLYWHEEL ASSEMBLY | 1 | | |
| 2 | 10 | 97359A 1 | SCREW, FLYWHEEL TO CRANK | 1 | | |
| 3 | 12 | 86496 | WASHER, FLYWHEEL SCREW | 1 | | |
| 4 | 43 | 87575 | RING GEAR, FLYWHEEL | 1 | ELECTRIC UNITED STATES 60 | |
| 4 | 43 | 99301 | RING GEAR, FLYWHEEL | 1 | ELECTRIC UNITED STATES 60 | |
| 5 | 10 | 40039106 | SCREW, RING GEAR TO FLYWHI | 4 | ELECTRIC | |
| 6 | 464 | 8586A 2 | CRANKSHAFT ASSEMBLY | 1 | | |
| 7 | | 85981 | SEAL, CRANKSHAFT | 1 | | 5 |
| 8 | 26 | 85107 | OIL SEAL CRANKSHAFT-LOWER | 1 | | |
| 9 | 31 | 85113 | ROLLER BEARING, CRANKSHAF | 1 | | |
| 10 | 31 | 85114 | ROLLER BEARING, CRANKSHAF | 1 | | |
| 11 | 26 | 85974 | OIL SEAL, CRANKSHAFT - UPPE | 1 | | |
| 12 | | 86992A 2 | BEARING ASSEMBLY, CENTER M | 1 | | |
| 13 | 28 | 20094 | KEY, FLYWHEEL DRIVE | 1 | | |
| 14 | 767 | 8511A 3 | PISTON AND PIN ASSEMBLY | 2 | | |
| 15 | 40 | 47276 | LOCK RING, PISTON PIN | 4 | | |
| 16 | 39 | 96525A12 | PISTON RING ASSEMBLY | 1 | | |
| 17 | 630 | 8329A 2 | CONNECTING ROD ASSEMBLY | 2 | UNITED STATES 6239752 AND I | |
| 18 | 29 | 20063 | NEEDLE BEARING, PISTON EN | 54 | UNITED STATES 6239752 AND I | |
| 19 | 12 | 85175 | WASHER, LOCATING - NEEDLE | 4 | UNITED STATES 6239752 AND I | |
| 20 | 31 | 91866A 1 | ROLLER BEARING ASSEMBLY | 2 | UNITED STATES 6239752 AND I | |
| 21 | 10 | 86224 | SCREW, CONNECTING ROD (2 | 4 | UNITED STATES 6239752 AND I | |
| 17 | 630 | 8329A 3 | CONNECTING ROD ASSEMBLY | 2 | UNITED STATES 6239753 AND I | |
| 18 | 29 | 98295 | NEEDLE BEARING, PISTON EN | 54 | UNITED STATES 6239753 AND I | |
| 19 | 12 | 98296 | WASHER, LOCATING - NEEDLE | 4 | UNITED STATES 6239753 AND I | |
| 20 | 31 | 91866A 1 | ROLLER BEARING ASSEMBLY | 2 | UNITED STATES 6239753 AND I | |
| 21 | 10 | 40082 25 | SCREW, CONNECTING ROD (2 | 4 | UNITED STATES 6239753 AND I | |
| 22 | 27 | 85168A80 | GASKET SET | | | |